



PIPELINE VALVES FOR NPP's



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SARATOV
VALVE PLANT

SEALED

VALVES

KG

DN

200, 300, 400, 500, 600,
700, 800, 1000, 1200, 1400, 1600

CLASSIFICATION BY NP-068-05

DN 200, 400, 600, 1000, 1600 - 2BIIb и 3CIIIc
DN 300, 500, 700, 800, 1200, 1400 - 3CIIIc

SEISMIC RESISTANCE BY NP-031-01

CATEGORY I



Manufacturing & Delivery
TU 3742 -014- 55377430-09

MEDIUM PRESSURE

0,005 MPa

MEDIUM
TEMPERATURE

up to 60 °C

MEDIUM

Radioactive air without
mechanical impurities,
volumetric activity
up to 7.4×10^4 Bq/l,
atmospheric air

BODY MATERIAL

08X18H10T
steel 20

SHUTOFF CLASS
by GOST 9544 - 2015

DN 200-800 - A
Allowable leaks during air
pressure test, cm³/min, max:
DN 1000 - 0.6
DN 1200 - 0.72
DN 1400, 1600 - 0.84

CONTROL

Electric drive:
CJSC «Tulaelektroprivod»
TU 3791-006-05749406-2000;
Manual

PIPELINE
CONNECTION

Flange, with a set of mating flanges

MEDIUM FEED DIRECTION

With a pressure drop on a shut-off
device up to 0.005 MPa
(0.05 kgf/cm²), the direction of the
medium feed - any. Valves keep
the trim tightness in case of
emergency ("large break" mode)
differential pressure of 0.5 MPa
(0.5 kgf/cm²), the direction of the
medium - to the plate from the shaft
side.

INSTALLATION POSITION

The installation position of the
valves on a vertical pipeline with
the location of the valve axis above
the plate in the closed position,
on a horizontal pipeline so that
the electric actuator is in the upper
hemisphere relative to the
horizontal plane.



SARATOV
VALVE PLANT

BUTTERFLY

VALVES

SAZ 99022

DN

150, 200, 250, 300, 350,
400, 500, 600, 800, 1000, 1200

CLASSIFICATION BY NP-068-05

2BIIIc или 3CIIIc

SEISMIC RESISTANCE BY NP-031-01

CATEGORY I



Manufacturing & Delivery
TU 3742-021-55377430-10

MEDIUM PRESSURE

1,0 MPa; 1,6 MPa

MEDIUM TEMPERATURE

up to 100 °C

MEDIUM

Water (make-up, process with chloride content up to 300 ml/l, desalinated, chemically treated, shower), decontamination and washing solutions, condensate, nitrogen, other media according to NP-068-05

BODY MATERIAL

08X18H10T
10X17H13M2T
steel 20

SHUTOFF CLASS by GOST 9544 - 2015

DN 150 - 400 - C
DN 500 - 1200 - D
As required by customer - A

CONTROL

Electric drive:

CJSC «Tulaelektroprivod»
TU 3791-006-05749406-2000;

AUMA -
TU 3791-003-38959426-2007;

ZPA Pecky -
TU 422-99-008/87A
Manual

PIPELINE CONNECTION

Welded

Wafer

Flange, with a set of mating flanges

MEDIUM FEED DIRECTION

The direction of the arrow indicator must coincide with the direction of flow of the process medium in the pipeline

INSTALLATION POSITION

The installation position of the valves with electric drive on the pipeline - any with the location of the control body in the upper hemisphere relative to the horizontal plane, the recommended position is vertical. The installation position of the gates with manual control - any.



SARATOV
VALVE PLANT

RETURN

BUTTERFLY VALVES

SAZ 44090

DN

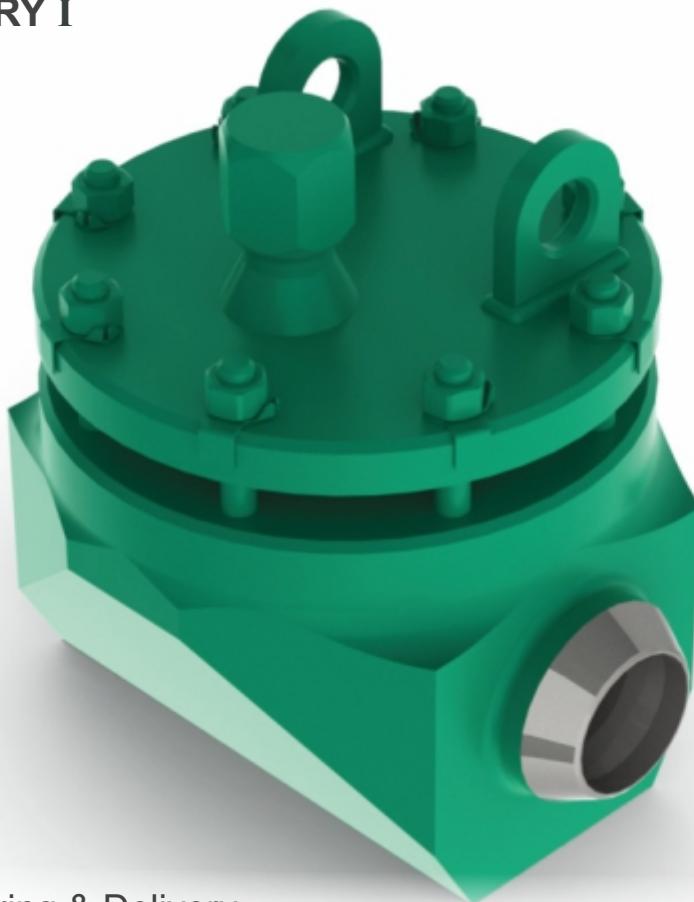
50, 65, 80, 100, 125, 150

CLASSIFICATION BY NP-068-05

До 4,0 MPa - 2BII_В, 2BIII_В, 3CIII_В;
6,0 MPa and higher - 2BII_а, 2BIII_а, 3CIII_а

SEISMIC RESISTANCE BY NP-031-01

CATEGORY I



Manufacturing & Delivery
TU 3742-022-55377430-11

MEDIUM PRESSURE

2,5 MPa; 4,0 MPa; 6,0 MPa;
11,0 MPa; 12,0 MPa; 14,0 MPa;
20,0 MPa

MEDIUM TEMPERATURE

up to 350°C depending on pressure

MEDIUM

Make-up and process water,
decontamination and washing
solutions, condensate, oils,
nitrogen, steam, steam
(superheated, wet), steam-air
mixture, other media according
to NP-068-05

BODY MATERIAL

08X18H10T
steel 20

The maximum allowable leakage
in the gate is according
to NP-068-05 item.2.3.8

CONTROL

With process media flow

PIPELINE CONNECTION

Welded

MEDIUM FEED DIRECTION

The direction of the indication
arrow must coincide with the
direction of flow of the process
medium in the pipeline.

INSTALLATION POSITION

On a horizontal pipeline - with the
body neck (cover) looking up;
On a vertical pipeline - with an inlet
branch pipe looking down.



SARATOV
VALVE PLANT

RETURN

BUTTERFLY VALVES

CA3 44077

DN

150, 200, 250, 300,
350, 400, 500, 600, 800

CLASSIFICATION BY NP-068-05

2BII_B, 2BIII_B, 3CIII_B

SEISMIC RESISTANCE BY NP-031-01

CATEGORY I



Manufacturing & Delivery
TU 3742-022-55377430-11

MEDIUM PRESSURE

2,5 MPa; 4,0 MPa

MEDIUM
TEMPERATURE

up to 250 °C

MEDIUM

Make-up and process water, decontamination and washing solutions, condensate, oils, nitrogen, steam, steam (superheated, wet), steam-air mixture, diesel fuel, other media according to NP-068-05

BODY MATERIAL

08X18H10T
steel 20

The maximum allowable leakage in the gate is according to NP-068-05 item.2.3.8

CONTROL

With process media flow

PIPELINE
CONNECTION

Welded
Flange, with a set of mating flanges

MEDIUM FEED DIRECTION

The direction of the indication arrow must coincide with the direction of flow of the process medium in the pipeline.

INSTALLATION POSITION

On a horizontal pipeline - the axis of the clapper must be in the upper hemisphere relative to the axis of the pipeline;
On a vertical pipeline - with the inlet branch pipe looking down.



SARATOV
VALVE PLANT

RETURN

BUTTERFLY VALVES

АКШ

DN

10, 15, 20, 25,
32, 50, 65, 80, 100, 150

CLASSIFICATION BY NP-068-05

3CIIIb, 3CIIIc

SEISMIC RESISTANCE BY NP-031-01

CATEGORY I



Manufacturing & Delivery
TU 28.14.13.170-029-55377430-2017

MEDIUM PRESSURE

1,6 MPa; 2,5 MPa; 4,0 MPa

MEDIUM
TEMPERATURE

up to 200 °C

MEDIUM

Make-up and process water,
decontamination and washing
solutions, condensate, oils,
nitrogen, steam, steam
(superheated, wet), steam-air
mixture, diesel fuel, other media
according to NP-068-05

BODY MATERIAL

08X18H10T
steel 20

SHUTOFF CLASS - A
by GOST 9544 - 2015

CONTROL

Electric drive:

CJSC «Tulaelektroprivod»
TU 3791-009-70780838-2016;
OJSC «ABS ZEiM Avtomatizatsiya»
YaLBI.421321.035TU

Manual

Articulated coupling

PIPELINE
CONNECTION

Welded
Flange

MEDIUM FEED DIRECTION

Any

INSTALLATION POSITION

With manual control - any
With electric drive control - the
working position of the electric
drives - any, when the engine is not
under the reducing gear.



SARATOV
VALVE PLANT

BALL

VALVES

AKShV

DN

**10, 15, 20, 25,
32, 50, 65, 80, 100, 150**

CLASSIFICATION BY NP-068-05

3CIIIb, 3CIIIc

SEISMIC RESISTANCE BY NP-031-01

CATEGORY I



Manufacturing & Delivery
TU 28.14.13.130-030-55377430-2017

MEDIUM PRESSURE

1,6 MPa; 2,5 MPa; 4,0 MPa

MEDIUM
TEMPERATURE

up to 200 °C

MEDIUM

Make-up and process water,
decontamination and washing
solutions, condensate, oils,
nitrogen, steam, steam
(superheated, wet), steam-air
mixture, diesel fuel, other media
according to NP-068-05

BODY MATERIAL

08X18H10T
steel 20

SHUTOFF CLASS - A
by GOST 9544 - 2015

CONTROL

Electric drive:

CJSC «Tulaelektroprivod»
TU 3791-009-70780838-2016;
OJSC «ABS ZEiM Avtomatizatsiya»
YaLBI.421321.035TU

Manual

Articulated coupling

PIPELINE
CONNECTION

Welded

MEDIUM FEED DIRECTION

Any

INSTALLATION POSITION

With manual control - any

With electric drive control - the
working position of the electric
drives - any, when the engine is not
under the reducing gear.



SARATOV
VALVE PLANT

BALL

VALVES

Ksh

DN

**6, 8, 10, 15, 20, 25, 32,
40, 50, 65, 80, 100, 125, 150, 200**

**Safety Class 4 according to NP-001-15, meeting
the general requirements of OTT 1.3.3.99.0141-2012**

SEISMIC RESISTANCE BY NP-031

CATEGORY II

I and III are admitted as agreed with the customer



Manufacturing & Delivery
TU 3712-005-55377430-01

MEDIUM PRESSURE

1,6 MPa; 2,5 MPa; 4,0 MPa;
6,3 MPa; 8,0 MPa; 10,0 MPa;
12,5 MPa; 16,0 MPa

MEDIUM TEMPERATURE

from -15 to +190 °C

MEDIUM

Liquid and gaseous media, neutral
to the materials used

BODY MATERIAL

10x17H13M2T
08X18H10T
steel 20
09G2S

SHUTOFF CLASS - A by GOST 9544 - 2015

CONTROL

Manual
For electric drive of any
type as required by Customer

PIPELINE CONNECTION

Welded, flange, union joint
(for valves with DN from 6 to 100)
Nipple (for valves with DN from 6 to 50)
Combined (for valves with a DN
from 50 to 200 - flanged on one side,
welded - on the other; for valves with
a DN from 6 to 40 - union joint on one
side, welded - on the other)

MEDIUM FEED DIRECTION

Any

INSTALLATION POSITION

With manual control - any
With electric drive control - any,
provided that the drive will be
located in the upper hemisphere
relative to the horizontal axis. The
position of the electric drive in the
vertical position is not regulated



SARATOV
VALVE PLANT

STOP AND CONTROL BUTTERFLY VALVES

Zd0

DN

**40, 50, 65, 80, 100, 125,
150, 200, 250, 300, 350, 400, 500, 600, 800**

**Safety Class 4 according to NP-001-15, meeting
the general requirements of OTT 1.3.3.99.0141-2012**

SEISMIC RESISTANCE BY NP-031-01

CATEGORY II

I and III are admitted as agreed with the customer



Manufacturing & Delivery
TU 3741-008-55377430-08

MEDIUM PRESSURE

0,6 MPa; 1,0 MPa; 1,6 Mpa;
2,5 MPa

CONTROL

Manual
For electric drive of any
type as required by Customer

MEDIUM TEMPERATURE

up to +150 °C

MEDIUM

Aggressive acid and alkaline
media, partially desalinated
water, seawater, water,
demineralized water,
condensate pH=7.0 - 9.4,
reclaim sea water, air, vapors
of flame-resistant turbine oil

PIPELINE CONNECTION

Wafer
Flange
Welded

MEDIUM FEED DIRECTION

Any

INSTALLATION POSITION

With manual control - any
With electric drive control - any with
the location of the control part in the
upper hemisphere related to the
horizontal plane, the recommended
position is vertical.

BODY MATERIAL

Carbon,
Alloy,
Corrosion-resistant steels

SHUTOFF CLASS - B & C
A - as required by Customer
by GOST 9544-2015



SARATOV
VALVE PLANT

STOP AND CONTROL BUTTERFLY VALVES

ZD2

DN

40, 50, 65, 80, 100, 125, 150,
200, 250, 300, 350, 400, 500, 600, 800

**Safety Class 4 according to NP-001-15, meeting
the general requirements of OTT 1.3.3.99.0141-2012**

SEISMIC RESISTANCE BY NP-031-01

CATEGORY II

I and III are admitted as agreed with the customer



T 3741-008-55377430-08

MEDIUM PRESSURE

0,6 MPa; 1,0 MPa; 1,6 MPa;
2,5 MPa

CONTROL

Manual
For electric drive of any type
as required by Customer

MEDIUM TEMPERATURE

up to +150 °C

MEDIUM

Aggressive acid and alkaline media, partially desalinated water, seawater, water, demineralized water, condensate pH=7.0-9.4, reclaim sea water, air, vapors of flame-resistant turbine oil

PIPELINE CONNECTION

Wafer
Flange
Welded

MEDIUM FEED DIRECTION

By arrow indicator on the body

INSTALLATION POSITION

With manual control - any
With electric drive control - any with the location of the control part in the upper hemisphere related to the horizontal plane, the recommended position is vertical

BODY MATERIAL

Carbon,
Alloy,
Corrosion-resistant steels

SHUTOFF CLASS - B & C
A - as required by Customer
by GOST 9544-2015



SARATOV
VALVE PLANT

REQUEST LIST

Nº _____

Customer Company: _____

Contact Person: _____

Workshop, installation: _____

Symbolic representation: _____ designation: _____

Valve type: Ball valve
dismountable all-welded positioning
scraper (pigging) top-entry design body
cryogenic pressure gauge compatible

Butterfly valve
with a symmetrical disc
with a double offset
with a triple offset

Body material _____

Nominal diameter DN, mm _____ **Nominal pressure, kgf/cm²** _____

Media name (chemical composition) _____
physical state: liquid gas vapor
density, kg/m³ _____ temperature, °C from _____ to _____
additional information: _____

Environment ambient temperature, °C from _____ to _____ additional information: _____

Process parameters flow: min / rated / max _____ / _____ / _____
conventional capacity Kv, m³/hour _____
flow characteristics: linear equal percentage
operating pressure Pp, kgf/cm² _____
minimum pressure differential, kgf/cm² _____
leakage class, GOST _____ other _____

Connection wafer union
screwed fitting coupling flange welded combined

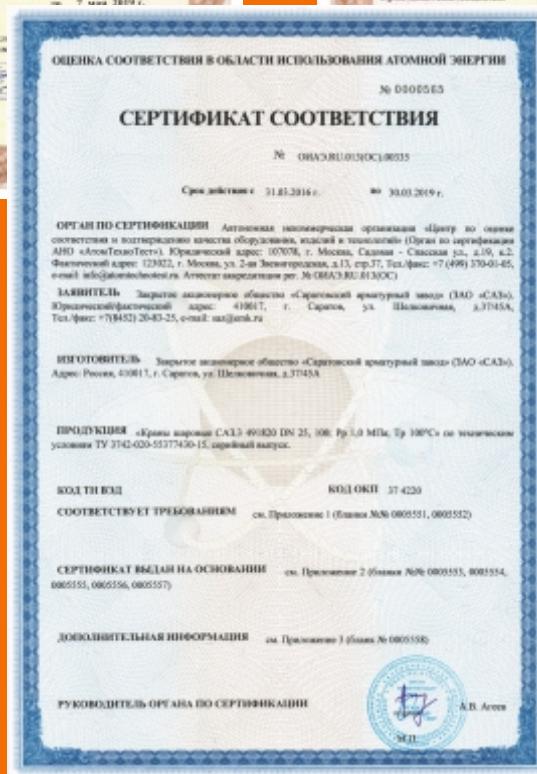
Accessories mating flanges, gaskets, hardware

Installation indoor outdoor
additional information: _____
pipe size, DH x S, mm _____

Drive manual (flywheel _____, handle _____, reducer gear _____) air-driven hydraulic
electric (general purpose industrial grade _____, flameproof _____)

Number (ea.) _____

Additional requirements _____



**GENERAL DEALER
SARATOVENERGOMASHKOMPLEKT CJSC**

ENERGOMASHCOMPLECT

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 **SARATOV VALVE PLANT**

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